

Mast Walker

Kit no. 508-183-03 (with screws). Wall thickness > 4 mm (5/32")

Kit no. 508-183-04 (with rivets). Wall thickness < 5 mm (6/32")

Kit no. 508-185-03 (with screws). Wall thickness > 4 mm (5/32")

Kit no. 508-185-04 (with rivets). Wall thickness < 5 mm (6/32")

Mounting instruction - screws

508-183-03 (R290)

508-185-03 (R122)

Fasteners: MFT M6x16 screws are included in the kit.

Tools needed:

Drill bit ϕ 5mm (for M6)

Drill bit ϕ 6.5 or pen for marking

Thread tap M6

Torx-Key T30

Locking adhesive (LOCTITE™ 639 or similar)

NOTE!

Before mounting with screws make sure that mast wall thickness is at least 4.0 mm (5/32"). If mast wall thickness is less than 4.0 mm rivets must be used instead of screws.

Mounting:

1. Hold the bracket in position and mark out the three holes of the base with a ϕ 6.5 mm (~1/4") drill bit or a pen.
2. Drill holes ϕ 5 mm and tap M6.*
3. Apply locking adhesive to the screws and fit the bracket firmly. Do not over tighten.

Mounting instruction - rivets

508-183-04 (R290)

508-185-04 (R122)

Fasteners: Rivets ϕ 6.4x17,8 (Seldén part no. 167-002) are included in the kit.

Tools needed:

Drill bit ϕ 6.5mm (1/4")

Pen for marking. (Drillbit can be used)

Rivet tool.

Drift pin

NOTE!

Before mounting with rivets make sure that mast wall thickness does not exceed 5.0 mm (6/32"). If mast wall thickness exceeds 5.0 mm screws must be used instead of rivets.

Mounting:

1. Hold the bracket in position and mark out the three holes of the base with the ϕ 6.5 mm (~1/4") drill bit or a pen.
2. Make sure there is sufficient space for the rivet to expand inside the mast.
3. Drill holes.*
4. Rivet the bracket to the mast.
5. Strike out the mandrel heads using a drift pin or similar.

*) **CAUTION!** Cables and halyards inside mast. To avoid damage when drilling holes, use a depth stopper on the drill bit.



Important - Always use a safety harness when working aloft.

Viktigt - Använd alltid säkerhetssele vid arbete i masten.

Achtung - Benutzen Sie einen Sicherheitsgurt, wenn Sie im Mast arbeiten.

Ricordate-usare sempre una sicurezza quando lavorate in testa.

Recuerda - utiliza un arnés de seguridad siempre que trabajes subido en el mástil.

Rappelez-vous - utilisez toujours un harnais de sécurité lorsque vous travaillez dans la mature.

