



1. Tie knot 3000mm from end, cut off seal. Push back outer case by 200mm. Hold case and push back slack for 1000mm.

2. From rope end, measure 400mm, mark "A" for eye and "B" for standing part.

3. Open small hole in case with fid at "B", pull out core.

4. Mark core with tape at "C", opposite "A". Starting at "C", taper core by 50% at end, apply tape. Push slack case back up to "B", until core starts to move. Insert needle at 400mm from "B" to and exit at "A".

5. Thread core end through needle eye, and pull through to form eye. Unpick and cut out six yarn ends at a position 5cm from empty case end for taper. Push back the outer case towards the eye to make space.

6. Insert needle 200mm from "B". Pull tapered case through rope.

7. Pull everything tight, then give splice a hard snatch to bed yarns in position. Cut off protruding ends, smooth down outer case from eye until cut ends disappear.

8. If a thimble is required, insert while the eye is being formed, and before the ends are pulled tight.