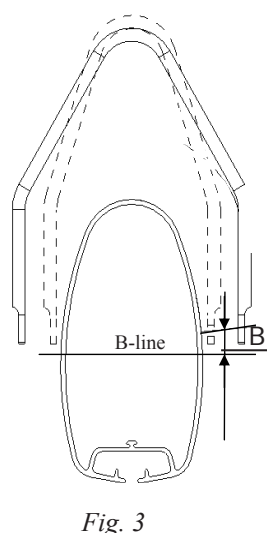
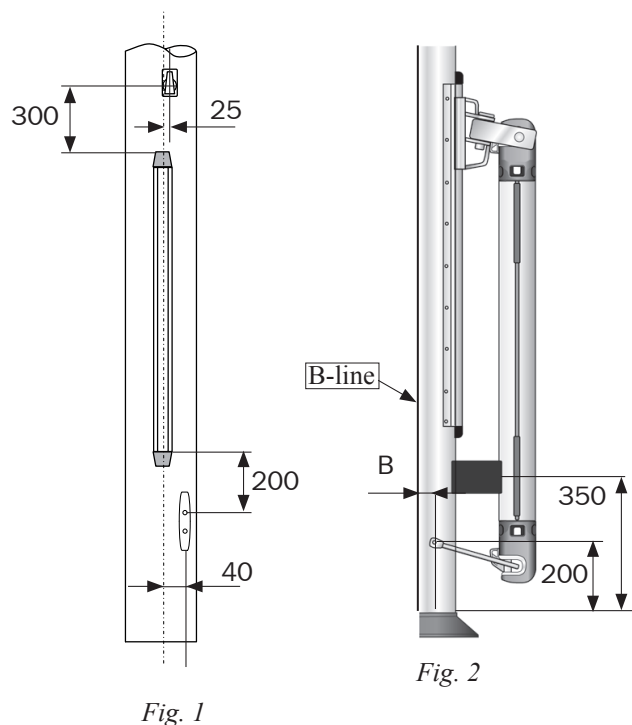


Sun Odyssey 39/41/42 Spinnaker Lift Kit



Boat	Section	B
S.O. 39	C227	15
S.O. 41/42	C245	35
S.O. 39	F228	35
S.O. 41/42	F246	35

1. Mark the position of the holes for the loop. Use a tape measure for dimension B.
2. Adjust the loop in a vice acc. to the figure. There should be a total play of about 5 mm between the loop and the mast.
3. Check that the loop does not interfere with deck hardware etc.
4. Drill two Ø 6.5 holes. Fit the plastic washers between the loop and the mast and rivet the loop to the mast. Punch out the mandrel heads.
5. Drill and tap the M8-holes (c/c 20 mm) for the support. Apply locking adhesive to the screws and fit the support with the two holes washer.
6. Mark the position for the cleat according to fig. 1.
7. Drill Ø 5 holes and tap the holes for the two M6 screws.
8. Fit the cleat with the screws.
9. Mark the position for the block according fig. 1.
10. Drill holes for the block Ø 4.2.
11. Fit the block with M5 screws (1xM5x35, 2xM5x20).
12. Remove the lower end stop of the track.
13. Fit the spinnaker pole slider onto the track.
14. Refit the end stop.

CAUTION: Cables and halyards inside mast.
To avoid damage when drilling holes, use a depth stopper on the drill bit.

Included Parts		
	Quantity	Description
511-554-03	1	Spinn pole slide
405-001-17	1	Cheek block
162-020	1	Screw M5x35
155-629	2	Screw M5x20
511-016	1	Cleat
155-610	2	Screw M6x16
508-090	1	Loop
164-002	2	Washer, Nylon
167-002	2	Pop rivet Ø 6.5
530-268	1	Stop/support
155-611	2	Screw M8x25
164-408	1	Washer, two holes
611-009	1	Rope
595-283-E	1	Instruction

Tools needed for assembly:

Drill bit Ø 4.2, Ø 5 and Ø 6.8

Poprivet gun

Screwdrivers, TORX

Tape measure

M5, M6 and M8 tapping tool