

Aero strips (against rolling)

General

This instruction describes how to fit aero strip kit **535-013-01** on D- and P-sections.

8 strips L=1000	535-013
2 x 24 pop rivet Ø 3, 2x10, 2	167-011

D-sections

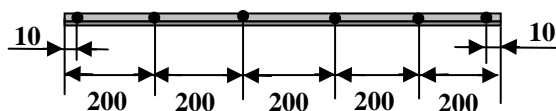
- 137/113
- 160/132 (from 1984 is the aero strip integrated in the extrusion.)

P- sections

- 137/100
- 152/111
- 169/123
- 188/137

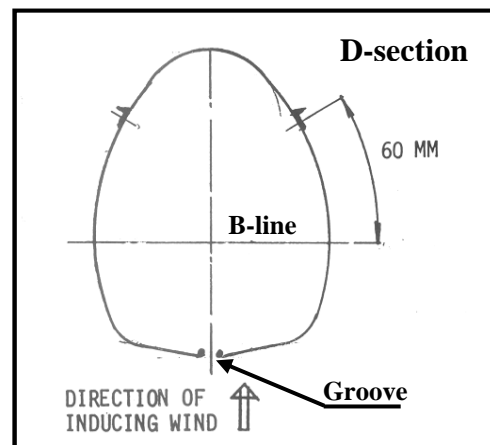
Assembly

1. Mark the horizontal location for the strip at even intervals along the top 4 meters of the mast.
2. Smooth the edges of each strip with a fine file.
3. Fit the aero strips with adhesive tape from head box down, see pic 3. (4 x 1 meter aero strip on each side)
4. Make sure that the strips form a straight line and that they are firmly secured with adhesive tape, especially at each join.
5. Drill six 3,2 mm holes in every one meter length of strip, see pic 4.

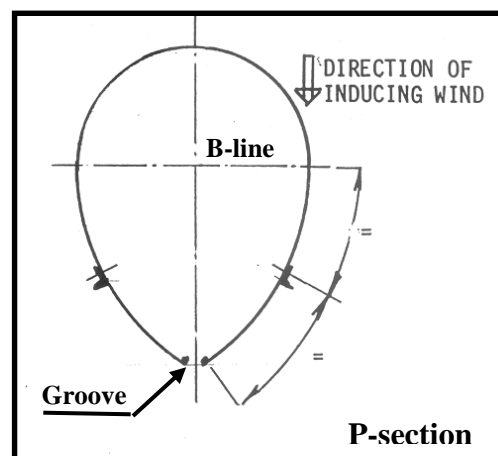


Pic 4.

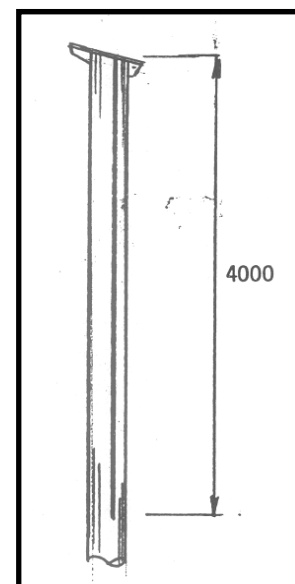
6. Fasten with rivets 167-011.
7. Use the rivet pin to punch out the mandrel heads. This helps avoid corrosion.



Pic 1.



Pic 2.



Pic 3.