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## **SELDÉN**

# Manual Conversion FURLEX manual - FURLEX Hydraulic, Types C & D

This manual is a supplement to "Manual Types C & D Hydraulic" (595-078-E), which is supplied with this kit.

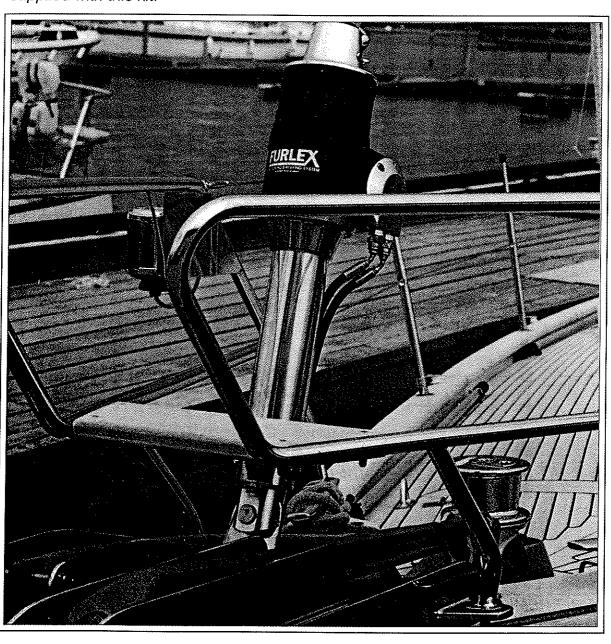




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#### CHECK-LIST.

Check that your set is complete.

#### **FURLEX packages**

☐ Drive Unit c/w Tack Hook, 1 off.	
☐ Through-Deck Fitting, 1 off.	
☐ LEWMAR Switches	
6 mm for Type C. Allen Key, 1 off. 8 mm for Type D.	
Locking Adhesive, 1 bottle.	
☐ Warranty Certificate	Complete and return the Warranty Certificate to your dealer and you will be continuously informed on developments and tips for maintenance and operation.

#### Luff Extrusion Tube

Typ C 1 000 mm extrusion c/w distance tube & joint sleeve fitted with spring pin, 1 off.  Typ D 1 000 mm extrusion plus long joint sleeve.	
Connection Spring for 1 000 mm extrusion, 1 off.	£
Typ D Spring Pin, 1 off.	
☐ Talurite + Washer + Distance tube	

#### TOOLS REQUIRED.

Screwdriver.
Hacksaw.
Adjustable Spanners (one of smaller type, or No. 16 fixed open ended).
Channel-joint Pliers.
Tape.
File.
Allen Key (supplied with kit).

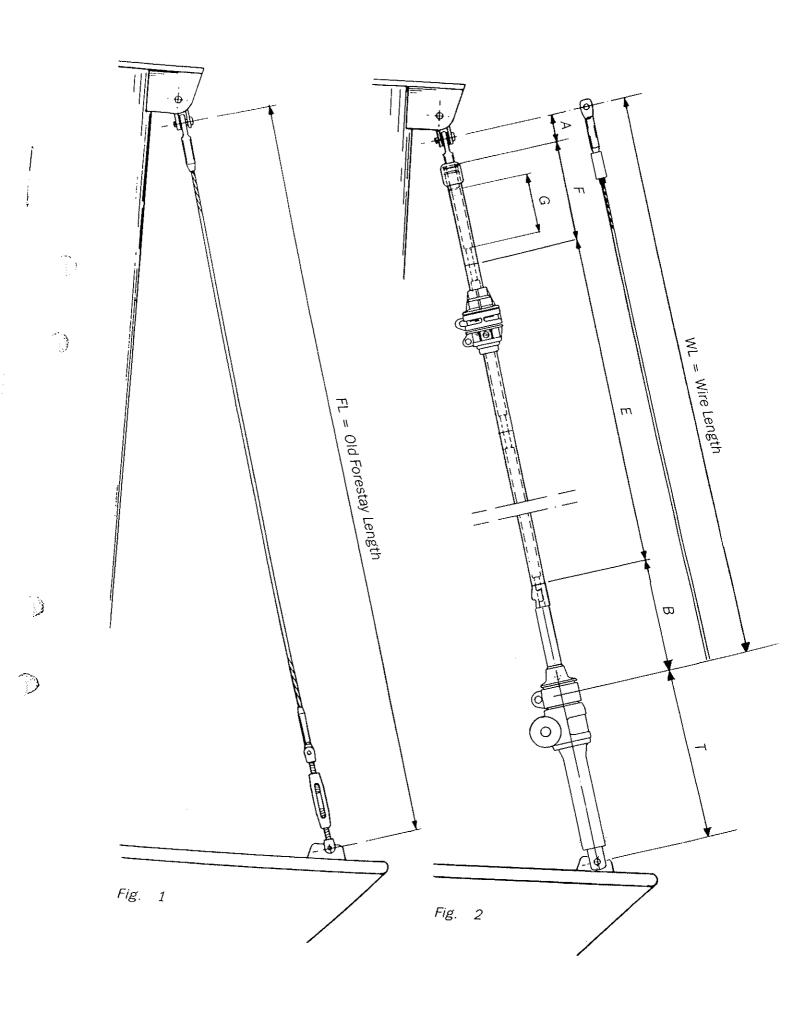
Steel Measuring Tape, 20 m. Knife.

The following is needed for halyard leads: Large Philips Screwdriver. Drill. (5,3 mm Ø bit supplied with kit).

## CALCULATIONS

- 1 Determine mast rake with fore and backstays tensioned.
- 2 Slacken off the backstay as much as possible. Use the genoa halyard to pull the masthead forward. Tie the halyard to the boat, do not use the snap-shackle. Remove the forestay without altering the setting of the rigging screw if fitted. Place the forestay on a smooth surface and measure its length (FL) with the steel measuring tape.
- 3 Note the forestay length (FL) in the following table. The correct wire length (WL) can then be calculated.
- After that the existing Furlex system has been dismantled, mark off the lenght WL on the wire in such a way that it can not be eradicated. Measure the wire from the centre of the hole in its end fitting. Do NOT cut the wire yet.

FOF	RESTAY WIRE LENGTH (See Fig. 1)  Old forestay length (EL) with a second control of the s	YOUR STAY	EXAMPLE ø1 TYPE C
T	Old forestay length (FL) without tension, but including rigging screw (if any). (See	Fig. 8:1)	16 735
	Deduction for lower wire terminal:  TYPE C 8 mm ø wire: — 360 mm 10 mm ø wire: — 370 mm 12 mm ø wire: — 490 mm 14 mm ø wire: — 490 mm		10 73.
	If a link or an extra toggle will be fitted then deduct its length from FL.		370
·	Cut the new forestay wire at this length (WL, Fig. 8:2)		
LUFF	EXTRUSION LENGTH (See Fig. 2)	YOUR FOIL	= 16 365 EXAMPLE \$10
WL	New forestay wire length as per table above	TOUR FUIL	TYPE C
A + B	Standard deduction (A + B)		16 365
	TYPE C  8 mm ø wire: — 1300 mm  10 mm ø wire: — 1290 mm  12 mm ø wire: — 1350 mm  14 mm ø wire: — 1350 mm		
E+F			- 1290
E	Max. No. of 2 400 mm extrusions which together are shorter than $E+F:\ldots$ off $\times$ 2 400 mm = $E$	+ F = _=	= 15 075
		E =	(6 extrusion) - 14 400
	Cut the top extrusion. Chamfer the cut end with a file.  Top extrusion length		17 700
	If F is longer than 2 000 mm;  If F is between 400 and 2 000 mm;  If F is shorter than 400 mm;  If F is shorter than 400 mm;  If F is shorter than 400 mm;  If F is between 400 and 2 000 mm;  If F is between 400 mm;  If F is between 400 and 2 000 mm;  If F is between 400 and 2 000 mm;  If F is between 400 mm;  If F is be	ion. Ith	= 675
	F is longer than 1 900 mm; cut the top section from a 2 400 mm extrusion cut the top section from a 1 900 mm extrusion replace the topmost 2 400 mm extrusion with the 1 900 mm extrusion (See E). The join will then be moved down 500 mm. Also adjust E and F as follows:	on. On.	
Sh	12 mm ø wire the F measurement by 500 mm. Increase the F measurement by 500 mm.  14 mm ø wire Cut the top section from a 2 400 mm extrusion.		
	TYPE C  8 mm·ø wire: —380 mm  10 mm ø wire: —400 mm  14 mm ø wire: — 490 mm  14 mm ø wire: — 490 mm		1100
	Distance tube length, G =		400

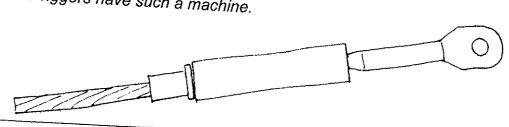


### O DISMANTLE FURLEX

1 Remove the toggles from the wire terminal. Remove the eye part of the terminal. The thread is locked by a locking adhesive. If it can not be turned, heat the eye to approx. 100°C (212°F) and unscrew the eye when warm. 3 Remove the former from the bottom of the eye part. Fig. 4 Replace the eye, 3 turns only. [5] Hit the top of the eye, hard, a couple of times, along the line of the forestay. Use a heavy hammer. The wire will then leave its coned seat. Remove the eye. Note: The stay must not be fixed anywhere during this operation. 6 Cut all wire strands protruding outside the wedge at the bend (approx. 5 mm of the strands). [7] Widen the wedge slightly by putting the end of a screwdriver into the slot and twist. Remove the wedge and turn the wire strands in correct positions (counter — clockwise seen from below). وي Pull out the wire from the luff extrusion, from the top. 9 Remove the sail feeder. [10] Remove the hook which holds the prefeeder shock cord to the sailfeeder. Pull out the prefeeder. [11] Separate the luff extrusion from the lower bearing part, by removing the two screws, which connect the adapter to the lower bearing part. [12] Push the joining sleeve 50 — 60 mm into the luff Fig. 2 extrusion so that the adapter and lowest part of the luff section can be removed. Use a pin or tube, ø17 mm as a mandrel. Do not use a pointed object as it could damage the joining sleeve. Fig. 3 Refit the adapter to the lower bearing part. 14 Push the joining sleeve at the sail feeder flush with the luff extrusion. Fig. 4 The 1000mm extrusion can now be removed.

## PREPARATION OF EXISTING FORESTAY WIRE

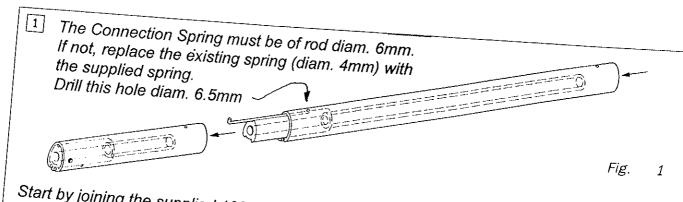
Fit the distance tube/washer/talurit to the wire according to fig. To fit the talurite a special machine is required. Most riggers have such a machine.



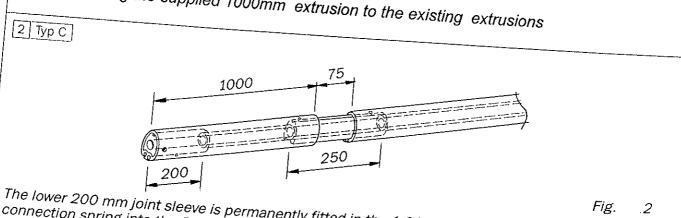
## ASSEMBLY

## Luff Extrusions

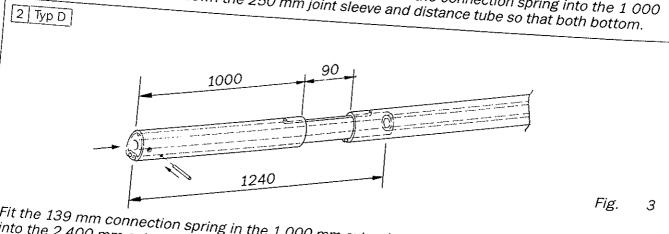
Assembly must be undertaken on a clean, level, and smooth surface.



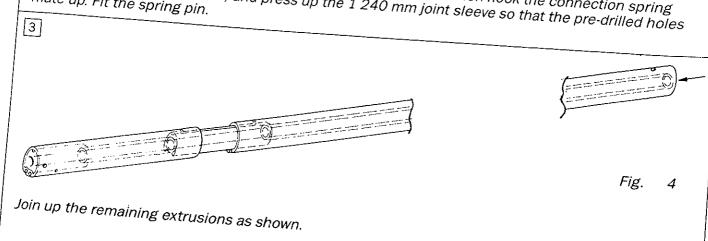
Start by joining the supplied 1000mm extrusion to the existing extrusions



The lower 200 mm joint sleeve is permanently fitted in the 1 000 mm extrusion. Fit the 139 mm connection spring into the 2 400 mm extrusion. Then hook the connection spring into the 1 000 mm extrusion and press down the 250 mm joint sleeve and distance tube so that both bottom.

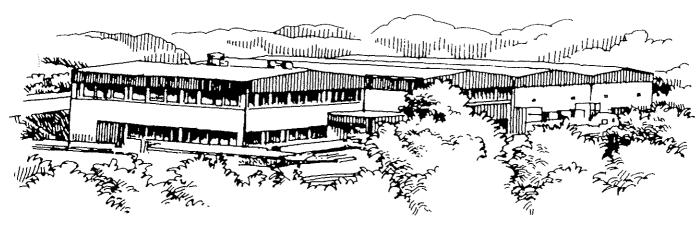


Fit the 139 mm connection spring in the 1 000 mm extrusion. Then hook the connection spring into the 2 400 mm extrusion, and press up the 1 240 mm joint sleeve so that the pre-drilled holes



#### Check that:

- 1 The sail rolls on to the starboard side of the luff extrusion.
- 2 The halyard angles out 5—10° from the forestay with sail set.
- [3] All sails used have the right total luff length. (Page 27).
- 4 No lines or halyards can get caught in either the swivel or sail.
- 5 The tack ring is in the right position. (Page 20).
- 6 The winch handle is not in the drive unit when that is out of use. It will rotate very fast if the sail is rolled in or out.
- [7] The by-pass valve is correctly set when operating manually.
- 8 The quick couplings are properly locked. (Page 11).



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