

Fasteners: 4 poprivets TPLID 850 (@;6.4x12.7)

TOOLS:

Drill	Round <b>file</b>
@ 6.5 mm drillbit	(Mandrel 9@ 2.5 mm)
@10 mm drillbit	Hammer
Jig saw	Screwdriver
Poprivet gun	

**FITTING PROCEDURE**

1. Remove the hook from the plate and apply a corrosion protection coat on the plate.  
International's "Intersurf" is recommended.
2. Place the plate centrially on the fron line of the mast, on the correct level, with the shorter side downwards. Drill, with the 6.5 mm drillbit, for the 4 poprivets, using the plate as a jig.
3. Fit the 4 rivets.
4. Drill with the 10 mm drillbit through the mast wall at the upper and lower edge of the oval holes in the plate.
5. Remove the remaining part of the mast wall between the holes sawing along the straight parts of the oval hole. File the edges.
6. Fit the haak into the slat. The end with the threaded hole shall be inserted first into the upper part **of** the slot.
7. Remove remaining rivet mandrels.
8. Feed the terminal eye of the stay on to the hook and fit the hook according to item 6.
9. Fix the hook with the screw and washer.  
Note: The o-ring is to prevent the hock from being lost inside the mast.