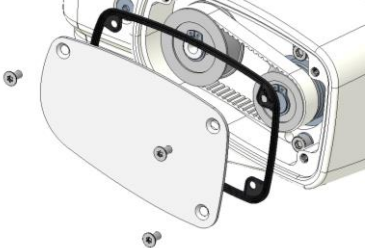
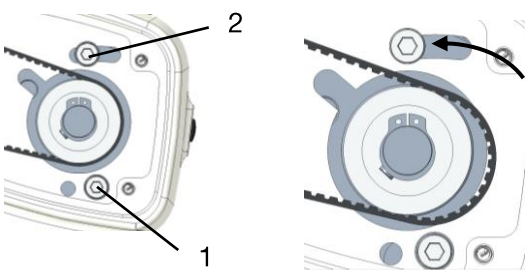
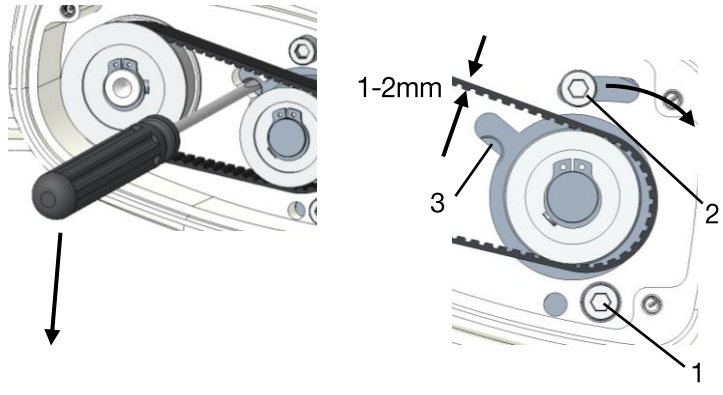


Replacement of belt Furlex 404E/TDE

Belt 549-633. Kit no. 549-633-01R

Related instructions: 597-464-E.

Equipment needed: Torx T30, Hex key 6mm, flat screw driver 6-8mm, grease and thread locking adhesive.

<p>1.</p> <ol style="list-style-type: none">1. Rinse off the drive unit with fresh water if dirty.2. Remove portside cover. Discard the seal.3. Wipe off the sealing surfaces on the motor housing and the cover.	
<p>2.</p> <ol style="list-style-type: none">1. Loosen motor screws (1) and (2) to release belt tension. 1/2 a turn is enough.2. Remove the belt.	
<p>3.</p> <ol style="list-style-type: none">1. Fit the new belt over the pulleys.2. Insert a flat screw driver in the recess (3). Using the motor housing as support, push the screw driver downwards to tension the belt.3. Lock tension by tightening motor screw (2)4. Check that belt is tight with some movement of ~1-2mm.5. Tighten motor screws (1) and (2) hard.	
<p>4.</p> <ol style="list-style-type: none">1. Apply a thin layer of grease to both sides of the the seal and place it in the recess in the motor housing.2. Place the cover in the seal and fit the screws. Make sure cover seats properly as shown.3. Apply locking adhesive to the screws and fit finger-tight. Tighten them evenly (1/2-3/4 turn). Do not over-tighten as this might dislocate the seal.	