

# Manual

## Replacement of motor cover *E40i*

(Replacement kit: Art. No. 471-145-01R)

If the winch already has the latest version of the motor cover it does not need to be replaced. This can be determined by looking at the radiuses along the three large bolt channels as shown in the figure below.



**Old**

Should be replaced



**New**

Does not need to be replaced

If the radii marked in red are small as in the pictures to the left the cover should be replaced, according to this manual. If radii marked in red are large as in the pictures to the right the cover is already the latest version and does not need to be replaced.

## Replace motor cover.

**1.**

Make sure the winch has been standing upright and not been used for at least 12h. This in order to allow for the oil inside of the motor compartment to settle to the bottom.



**2.**

Remove the 3 screws at the top of the winch.



**3.**

Remove the top cover, self-tailing arm, locator bracket and the drum from the winch base.



## 4.

Place the new gasket into the groove on the new motor cover.



## 5.

Remove the 2 screws on top of the old motor cover.



## 6.

Remove the 5 screws around the old motor cover.  
Some oil might escape from the motor compartment. If the winch is standing on an oil sensitive deck, it should be covered up before this step.



## 7.

Remove the old motor cover and the old gasket.



## 8.

Place the new cover with the gasket installed on top of the winch base.



## 9.

Reinstall the 5 screws around the motor cover and the 2 screws on top of the motor cover.

Place the drum and self-tailing assembly back on the winch base and fasten the screws on the top of the winch.



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