

Manual

Replacing the drum on electric winch *E40i*



This manual will cover the process of replacing the drum on an E40i winch.

1.

Remove the 3 screws at the top of the winch.



2.

Lift off the top cover, self-tailing arm, locator bracket and remove the drum from the winch base.



3.

Use a soft hammer to tap around the bottom of the self-tailer until it falls off the drum. Make sure to do this over a table since the bearing and spacer will fall out of the drum.



4.

Place the bearing in the new drum and place the spacer on top of the bearing.



5.

Line up the tabs on top of the drum with the holes in the self-tailer as shown in the image.



6.

Press the self-tailer onto the drum using your hands.



7.

Use a soft hammer to fully seat the self-tailer onto the new drum.



8.

Place the new drum and self-tailing assembly back on the winch base and fasten the screws on the top of the winch.



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