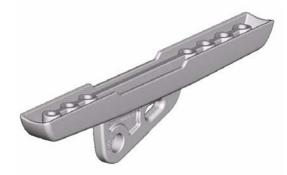
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# **Mounting instruction**

# Universal kicker slider Kit no. 508-403-01 (screws) alt. 508-403-02 (rivets)



Fasteners: MRT M6x20 screws alt. rivets are included in the kit. Any stainless M6 or 1/4" cheese headed screws can be used. Minimum length 20 mm (5/8").

### **Tools needed:**

Drill bit ø5-5.2 mm (screws) Thread tap M6 (screws) Drill bit ø6.5 (rivets) Torx-Key T30 Pen for marking Riveting tool (rivets) Mandrel ~3 mm (rivets)

#### Note!

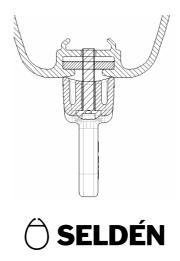
# **Booms without slider track:**

If the wall thickness is less than 3 mm (1/8"), rivets (stainless or Monel) should be used. Monel rivets: Seldén Mast part no. 167-027

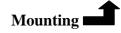
#### **Booms with slider track:**

Make a backing plate of a stainless strip or sheet metal (min thickness 3 mm / 1/8") acc. to the figure and screw or rivet the slider to the backing plate.

(For Seldén booms with track, suitable sliders are available.)



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#### Mounting:

#### 508-403-01 (Screws)

- 1. Adjust the bracket so that it's aligned with the boom.
- Mark out the outer holes with a Ø6.5 mm (~1/4") drill bit or a pen.
- 3. Drill holes ø5 mm and tap M6 or similar imperial.\*
- 4. Screw the bracket to the boom.
- 5. Mark out the five remaining holes acc. to step 2.
- 6. Remove bracket for better access to finish the five M6 holes.
- 7. Fit the insulator. Apply locking adhesive to the screws and fit the bracket firmly. Do not overtighten. If a thread would fail, drill and fit a rivet (part no. 167-027)

## 508-403-02 (Rivets)

- 1. Adjust the bracket so that it's aligned with the boom.
- 2. Mark out the two outer holes with a  $\phi 6.5 \text{ mm} (\sim 1/4")$  drill bit or a pen.
- 3. Drill ø6.5 mm.\*
- 4. Fit the insulator.
- 5. Rivet the bracket to the mast.
- 6. Drill the remaining Ø6.5 holes and fit the remaining rivets.
- 7. Knock out the remains of the rivet pin with the mandrel.

#### \*) CAUTION! Reef lines etc. inside boom.

To avoid damage when drilling holes, use a depth stopper on the drill bit.



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