Universal kicker bracket

Kit no. 508-237-01 (no fasteners).
Kit no. 508-237-02 (with screws). Wall thickness > 4 mm (5/32")
Kit no. 508-237-03 (with rivets). Wall thickness < 6 mm (5/64" – 1/4")

Mounting instruction 508-237-02

Fasteners: MRT M6x20 screws are included in the kit. Any stainless M6 or 1/4"
cheese headed screws can be used. Minimum length 20 mm (5/8")

Tools needed:
Drill bit 5-5.2 mm (for M6)
Drill bit ø6.5 or pen for marking
Thread tap M6
Torx-Key T30

Mounting:
1. Adjust the bracket so that its bases are fully aligned with the aft surfaces of the mast.
2. Mark out the four outer holes of the bases with a ø6.5 mm (~1/4") drill bit or a pen.
3. Drill holes ø5 mm and tap M6 or similar imperial.*
4. Screw the bracket to the mast.
5. Mark out the eight remaining holes according. to step 2.
6. Remove bracket and finish the six holes.
7. Apply locking adhesive to the screws and fit the bracket firmly. Do not overtighten - mast wall can be thin. If a thread would fail, drill and fit a ø6.4 (1/4") rivet. Length: 18mm (3/4"). Seldén part no.167-002.

*) **CAUTION!** Cables and halyards inside mast. To avoid damage when drilling holes, use a depth stopper on the drill bit.

Mounting instruction 508-237-03

Fasteners: Rivets ø6.4x18 (Seldén part no. 167-002) are included in the kit. Any stainless ø6.4 (1/4")
rivets can be used. Minimum length 18 mm (11/16").

Tools needed:
Drill bit ø6.5mm (1/4")
Pen for marking. (Drillbit can be used)
Rivet tool.

Mounting:
1. Adjust the bracket so that its bases are fully aligned with the aft surfaces of the mast.
2. Mark out the four outer holes of the bases with the ø6.5 mm (~1/4") drill bit or a pen.
3. Make sure there is sufficient space for the rivet to expand inside the mast.
4. Drill holes.*
5. Rivet the bracket to the mast.
6. Drill the six remaining holes and fit the rest of the rivets.

*) **CAUTION!** Cables and halyards inside mast. To avoid damage when drilling holes, use a depth stopper on the drill bit.

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